MATERIAL SAFETY DATA SHEET

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EMERGENCY NO. 1-800-424-9300 CHEMTREC

SECTION I. MATERIAL IDENTIFICATION

MATERIAL NAME: GOLD ETCHANT GE-8148
GOLD ETCHANT GE-8110

CHEMICAL FAMILY: 12 complex aqueous solution

REVISED: 3/04

SECTION II. INGREDIENTS AND HAZARDS

HAZARD DATA

<table>
<thead>
<tr>
<th>Material</th>
<th>CAS#</th>
<th>Wt %</th>
<th>Toxicity (mg/M^3)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Iodine Complex</td>
<td>7553-562</td>
<td>5-10</td>
<td>1 ppm (ACGIH)</td>
</tr>
<tr>
<td>Potassium Iodide</td>
<td>7681-11-0</td>
<td>10-20</td>
<td>1 ppm (ACGIH)</td>
</tr>
<tr>
<td>Ammonium Phosphate Dibasic</td>
<td>7783-28-0</td>
<td>5-10</td>
<td>0.1 ppm</td>
</tr>
<tr>
<td>Water</td>
<td></td>
<td>Balance</td>
<td></td>
</tr>
</tbody>
</table>

SECTION III. HEALTH HAZARD INFORMATION

EFFECTS OF EXPOSURE:

Ingestion: May cause burning sensations, corrosive gastroenteritis, abdominal pain, diarrhea, fever, vomiting, stupor and shock. Probable lethal dose is 2 to 4 gm of free iodine.

Inhalation: Irritant to the mucous membranes and respiratory tract. Excessive tears, rhinitis, tightness in the chest, sore throat, headache and delayed pulmonary edema can result.

Skin contact: Strong solutions are severe skin irritants. Lesions resemble thermal burns.

Eye contact: Vapors irritate the eyes. Cause tearing and inflammation of the eyelids.

Chronic exposure: May cause insomnia, conjunctivitis, inflammation of the nasal mucous, bronchitis, tremor, rapid heart beat, diarrhea and weight loss. Allergic sensitization can occur.

Aggravation of pre-existing conditions: persons with pre-existing skin disorders, eye problems, impaired respiratory function or disease of the thyroid, lungs or kidney may be more susceptible to the effects of the substance.

SECTION IV. EFFECTS OF OVEREXPOSURE

EFFECTS OF OVEREXPOSURE

FIRST AID:
Eye Contact: Irritant to naked eye; in case of contact flush eyes well for 15 minutes, lifting the lower and upper eyelids occasionally. Seek medical attention.
Skin Contact: Irritant to exposed skin. Flush skin well with water for 15 minutes, wash with soap and water. Remove affected clothing, get medical attention.
Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration. Seek medical attention.
Ingestion: Give water or milk to drink. Induce vomiting if medical help is not immediately available. Never give anything by mouth to an unconscious person. Get medical attention immediately.

SECTION V. FIRE AND EXPLOSION DATA

<table>
<thead>
<tr>
<th>Flash Point and Method</th>
<th>Autoignition Temp.</th>
<th>Flammability Limits In Air</th>
</tr>
</thead>
<tbody>
<tr>
<td>non-flammable</td>
<td>NA</td>
<td>LOWER NA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>UPPER NA</td>
</tr>
</tbody>
</table>

Extinguishing media: Water spray or fog, carbon dioxide and dry chemical! anything suitable for surroundings
Water may cause frothing! Wear chemically retardant gear and NIOSH approved
Special fire fighting procedures: self-contained breathing apparatus. Thermal decomposition produces toxic fumes. Contact with oxidizing reagents may cause extremely violent combustion.

SECTION VI. SPILL AND LEAK PROCEDURES

SPILLS, LEAKS: Ventilate area of leak or spill. Clean up personnel should wear protective clothing and NIOSH approved respirator. Dike and cover the contaminated areas with sodium sulfite or sodium thiosulfite. Neutralize slurry with soda ash. Neutralized waste may be transferred to a closed container and sent to an approved waste disposal facility.

SECTION VII. SPECIAL PRECAUTIONS AND COMMENTS

Storage & Handling Information Store below 80 degrees F. Store in a cool dry place. Do not store near incompatible products or open flame. Store away from direct sunlight.

SECTION VIII. SPECIAL PROTECTION INFORMATION

Respiratory protection: Wear NIOSH/MESA approved full or half face piece (with goggles) respiratory protective equipment to avoid exposure to iodine vapors above 0.1ppm. A respiratory protection program complying with requirements of 29CFR 1910.134 is recommended.
Ventilation: Where adequate ventilation is not available, use NIOSH approved vapor respirator with dust, fume and mist filters. Local ventilation through fume hoods or laminar flow stations is also preferred. Keep fumes away from strong bases.
Protective gloves: Skin contact should be minimized through use of rubber gloves.
Other protective equipment: Steel tipped shoes/eye wash station/chemical safety chemical retardant clothing.
Eye protection: Safety goggles / face shield

SECTION IX. PHYSICAL DATA

<table>
<thead>
<tr>
<th>Boiling point at 1 atm, deg C</th>
<th>Water = 100 ºC</th>
<th>Specific gravity, 20/4ºC</th>
<th>1.31 (GE-8148)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapor pressure at 15º C, mm Hg</td>
<td>0.3</td>
<td>Evap. Rate (BuAc = 1)</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Vapor density (Air = 1)</td>
<td>9</td>
<td>Volatiles, %</td>
<td>50-80</td>
</tr>
<tr>
<td>Water solubility at 20 ºC</td>
<td>miscible</td>
<td>Molecular weight</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Appearance & Odor: Reddish-brown liquid with mild odor.
SECTION X. REACTIVITY DATA

Stability

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Stable</td>
<td>X</td>
</tr>
<tr>
<td>Unstable</td>
<td></td>
</tr>
</tbody>
</table>

Conditions to avoid: Excess heat, reacts with NH₄OH to form shock sensitive iodides.

Incompatible with:
Strong reducing agents, ammonia, powdered metals, alkali metals.

Hazardous decomposition products: oxides of iodine and iodine fumes

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazardous</td>
<td>May occur</td>
</tr>
<tr>
<td>polymerization:</td>
<td>Will not occur X</td>
</tr>
</tbody>
</table>

SECTION XI. TOXICOLOGICAL INFORMATION

No test data found for product

SECTION XII. ECOLOGICAL INFORMATION

No data found for product

SECTION XIII. DISPOSAL

DISPOSAL: Dispose of in accordance with all federal, state, and local regulations. Send waste to an approved waste disposal facility.

SECTION XIV. TRANSPORTATION INFORMATION

DOT Class: Non-restricted potassium iodide solution

SECTION XV. REGULATORY

SARA Title III Hazard Classes:

- Fire Hazard--No
- Release of Pressure--No
- Acute Health Hazard--No

SECTION XVI. OTHER INFORMATION

NFPA Codes:

- Health: 2
- Flammability: 0
- Reactivity: 0
- Other: N/A
# ADDENDUM TO MATERIAL SAFETY DATA SHEET

## REGULATORY STATUS

**HAZARD CATEGORIES FOR SARA**

<table>
<thead>
<tr>
<th>Acute</th>
<th>Chronic</th>
<th>Fire</th>
<th>Pressure</th>
<th>Reactive</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Product or Components Of Products</th>
<th>SARA EHS Sect. 302</th>
<th>SARA Section 313 Chemicals</th>
<th>CERCLA Sec. 103</th>
<th>RCRA</th>
</tr>
</thead>
<tbody>
<tr>
<td>IODINE (755-56-2)</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

SARA Section 302 EHS RQ: Reportable Quantity of Extremely Hazardous Substance, listed at 40 CFR 355.
SARA Section 302 EHS TPQ: Threshold Planning Quantity of Extremely Hazardous Substance. An asterisk (*) following a Threshold Planning Quantity signifies that if the material is a solid and has a particle size equal to or larger than 100 micrometers, the Threshold Planning Quantity + 10,000 LBS.
SARA Section 313 Chemicals: Toxic Substances subject to annual release reporting requirements listed at 40 CFR 372.65.
CERCLA Sec 103: Comprehensive Environmental Response, Compensation and Liability Act (Superfund). Releases to air, land or water of these hazardous substances which exceed the Reportable Quantity (RQ) must be reported to the National Response Center (800-424-8802); Listed at 40 CFR 302.4
RCRA: Resource Conservation and Reclamation Act. Commercial chemical product wastes designated as acute hazards and toxic under 40 CFR 261.33

Effective Date 11-1-02 Supersedes 9-5-85

**IODINE**